

Work Order ID 162952

Monday, June 19, 2017 9:55:29 AM

162952

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Item ID: D2732-030 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion - 3"
 Start Date: 6/19/2017 Start Qty: 200.00 ***200*** Cust Item ID:
 Required Date: 6/20/2017 Req'd Qty: 200.00 ***200*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 9-89 Date: JUN 19 2017 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
100									
Small Fab	Memo	0.00							
Small Fab	Cut as per dwg (3.00")								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location <u>SKY10</u>	0.00							
120									
Packaging	Memo	2.00							
Packaging									

200 17-7-4 MLL

200 JUL 04 2017

200 JUL 06 2017

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	20.00							
Quality Control									

DAS
21
9-89

JUL 0 6 2017

Picklist Print

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Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 3"

Start Date: 6/19/2017

Required Date: 6/20/2017

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732		Manufactured	No			100	f	499.5983	0.25	52.63158			
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D2732

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Rubber Cushion (\$per foot)

Location

Loc Qty

Loc Code

ST412

499.5983094

150042

7.59830942

158449

492

17.7-4

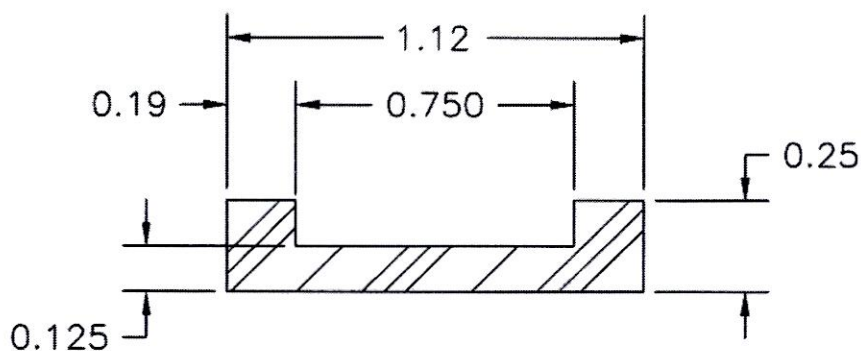
52.7

MLC



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	<i>up</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
99/03/06 KE



D2732-050 RUBBER CUSHION
LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 162952 N.S.
1706-19